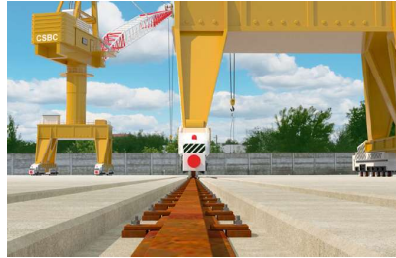


Epoxy mortar FIS EM Plus

The powerful injection mortar for rebar connections and cracked concrete



Rail fastenings



Rebar connections

2

Applications

- Post-installed rebar connections
- Joints for concrete layers
- Rim beam anchorings
- Seismic applications
- Anchorings in diamond-drilled or in water-filled drill holes
- Heavy steel constructions
- Silo installations
- Tall shelving
- Sound barriers
- Temporary or removable fixings (with internal threaded anchor RG M I)
- Anchorings in sealing surfaces according to WRL (Water Resources Law)

Advantages

- The ETA assessment guarantees a service life of 100 years. The expert report of IEA Stuttgart even confirms a working life up to 120 years and thus underlines the reliability and durability of the FIS EM Plus.
- The optimised formulation of the epoxy resin mortar FIS EM Plus leads to improved load values in cracked and non-cracked concrete.
- The mortar can be used for rebar connections from diameter 8 to 40, including seismic applications.

- With the threaded rod FIS A, the loads to be applied can be designed variably by selecting the anchorage depth. The mortar is approved for diamond drilled and water-filled drillholes as well as seismic applications and thus offers safety under extreme conditions.
- For practical use on the building site, FIS EM Plus can be processed at low temperatures down to -5°C.

Certificates



ETA-17/0979, in concrete
ETA-17/1056, for post-installed rebar connections

ICC-ES for cracked and uncracked concrete, post-installed rebar connection



Building materials

Approved for anchorings in:

- Concrete C20/25 to C50/60, cracked and non-cracked
- Sealing surfaces according WRL (Water Resources Law)
- Glued laminated or glued solid timber of spruce (Picea abies), fir (Abies alba) or pine (Pinus sylvestris)

Also suitable for:

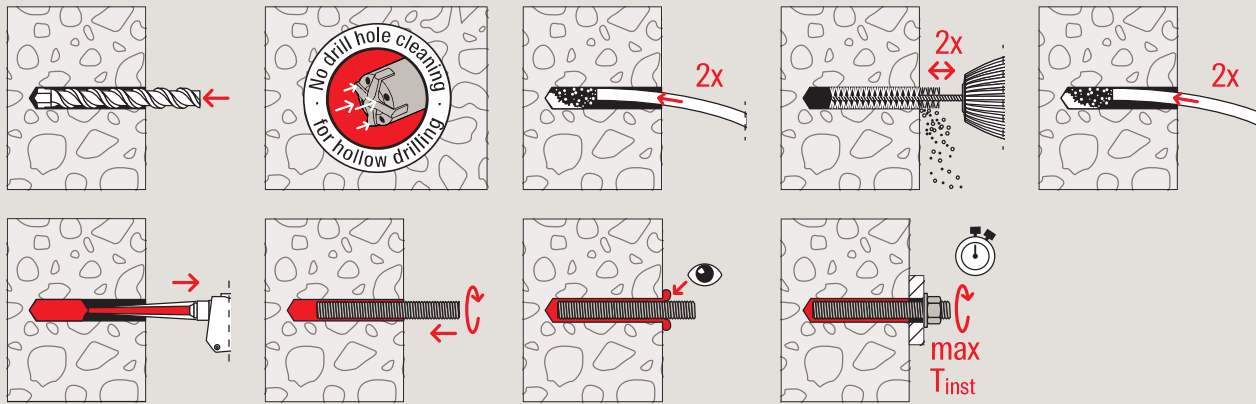
- Natural stone with dense structure

Functioning

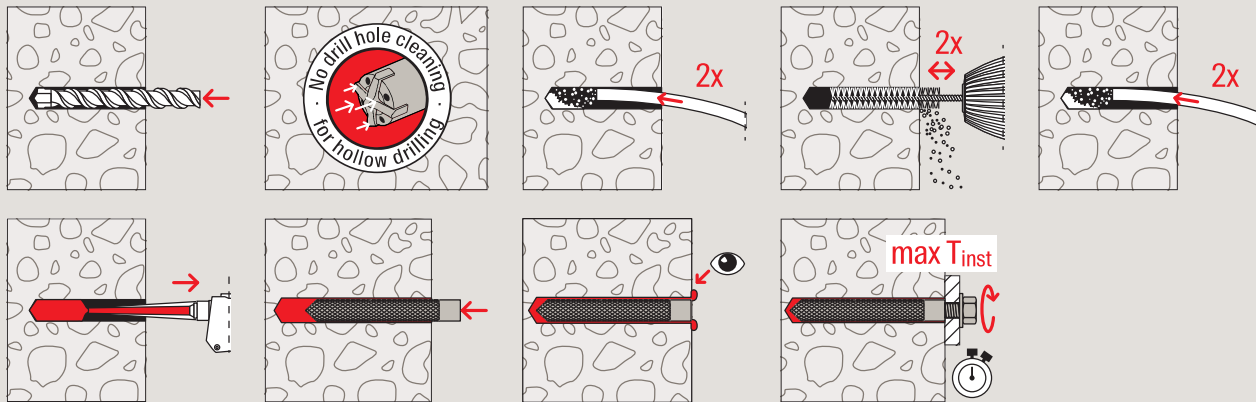
- The epoxy mortar FIS EM Plus combined with the FIS A anchor rod, is suitable for pre-positioned and push-through installation and with the internal threaded anchor RG M I for pre-positioned installation.
- Resin and hardener are stored in two separate chambers and are not mixed and activated until extrusion through the static mixer.
- The mortar is injected bubble-free from the drill hole base.
- The mortar bonds the entire surface of the anchor with the drill hole wall and seals off the drill hole.

Installation in concrete with FIS EM Plus and FIS A / RG M

2



Installation in concrete with FIS EM Plus and RG M I



Technical data

Epoxy mortar FIS EM Plus



Item	Item no.	Approval			Languages on the cartridge	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS EM Plus 390 S	544154	●	●	●	EN, FR, NL	180	1 x cartridge 390 ml, 2 x static mixer FIS MR Plus	1
FIS EM Plus 390 S	544176	●	●	●	CS, RO, SK	180	1 x cartridge 390 ml, 2 x static mixer FIS MR Plus	1
FIS EM Plus 390 S	544155	●	●	●	AR, EN, ZH	180	1 x cartridge 390 ml, 2 x static mixer FIS MR Plus	1
FIS EM Plus 390 S	544159	●	●	●	KK, RU, UK	180	1 x cartridge 390 ml, 2 x static mixer FIS MR Plus	1
FIS EM Plus 390 S	567987	●	●	●	EL, HU, KO	180	1 x cartridge 390 ml, 2 x static mixer FIS MR Plus	1
FIS EM Plus 585 S	544165	●	●	●	CS, KO, PL, SK	270	1 x cartridge 585 ml, 2 x static mixer FIS UMR	1
FIS EM Plus 585 S	544166	●	●	●	EL, EN, ES, PT	270	1 x cartridge 585 ml, 2 x static mixer FIS UMR	1
FIS EM Plus 585 S	567989	●	●	●	DE, FR, NL	270	1 x cartridge 585 ml, 2 x static mixer FIS UMR	1
FIS EM Plus 585 S	544175	●	●	●	EN, KO, ZH	270	1 x cartridge 585 ml, 1 x FIS UMR, 1 x extension tube Ø 9 x 250 mm	1
FIS EM Plus 1500 S	544167	●	●	●	DE, EN, ES, FR, IT	670	1 x cartridge 1500 ml, 2 x static mixer FIS UMR	1
FIS MR Plus	545853	–	–	–	–	–	10 x static mixer FIS MR Plus for all cartridge sizes from 100 ml to 410 ml	10
FIS UMR	520593	–	–	–	–	–	10 x static mixer FIS UMR for 585 & 1500 ml cartridges	10

Technical data

Epoxy mortar FIS EM Plus



FIS EM Plus 390 S HWK big

FIS EM Plus in bucket

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Item	Item no.	Approval			Languages on the cartridge	Scale unit	Contents	Sales unit [pcs]
		ETA	DIBt	ICC				
FIS EM Plus 390 S in bucket	544172 ¹⁾	●	●	●	AR, EN, ZH	180	20 x cartridge 390 ml, 20 x static mixer FIS MR Plus	1
FIS EM Plus 390 S HWK big	544156 ¹⁾	●	●	●	EN, FR, KO	180	20 x cartridge 390 ml, 20 x static mixer FIS MR Plus	1

¹⁾ Dangerous goods - no express shipping possible.

Curing times

FIS EM Plus Temperature in anchoring base [°C]	Maximum processing time t_{work} [min.]	Minimum curing time ¹⁾ t_{cure} [hrs.]
-5 – 0	240	200
> 0 – +5	150	90
> +5 – +10	120	40
> -10 – +20	30	18
> +20 – +30	14	10
> +30 – +40	7	5

¹⁾ In wet concrete or water filled holes the curing times must be doubled.

Loads

Injection system FIS EM Plus with threaded rod FIS A resp. RG M

Permissible loads of a single anchor¹⁾²⁾ in normal concrete of strength class C20/25.
For the design the complete current assessment ETA-17/0979 has to be considered.

Type	Material/ surface ³⁾	Effective anchorage depth h_{ef} [mm]	Minimum member thickness h_{min} [mm]	Maximum installation- torque $T_{inst,max}$ [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension (N_{perm}) and shear loads (V_{perm}); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads				Permissible tension (N_{perm}) and shear loads (V_{perm}); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads			
					$N_{perm}^{4)}$ [kN]	$V_{perm}^{4)}$ [kN]	$s_{min}^{4)}$ [mm]	$c_{min}^{4)}$ [mm]	$N_{perm}^{4)}$ [kN]	$V_{perm}^{4)}$ [kN]	$s_{min}^{4)}$ [mm]	$c_{min}^{4)}$ [mm]
FIS A M 8	5.8	60	100	10	5.4	6.3	40	40	9.0	6.3	40	40
	5.8	80	110	10	7.2	6.3	40	40	9.0	6.3	40	40
	5.8	160	190	10	9.0	6.3	40	40	9.0	6.3	40	40
	R-70	60	100	10	5.4	6.0	40	40	9.9	6.0	40	40
	R-70	80	110	10	7.2	6.0	40	40	9.9	6.0	40	40
	R-70	160	190	10	9.9	6.0	40	40	9.9	6.0	40	40
FIS A M 10	5.8	60	100	20	6.7	9.7	45	45	10.9	9.7	45	45
	5.8	90	120	20	10.1	9.7	45	45	13.8	9.7	45	45
	5.8	200	230	20	13.8	9.7	45	45	13.8	9.7	45	45
	R-70	60	100	20	6.7	9.2	45	45	10.9	9.2	45	45
	R-70	90	120	20	10.1	9.2	45	45	15.7	9.2	45	45
	R-70	200	230	20	15.7	9.2	45	45	15.7	9.2	45	45
FIS A M 12	5.8	70	100	40	9.6	14.3	55	45	13.7	14.3	55	45
	5.8	110	140	40	17.8	14.3	55	45	20.5	14.3	55	45
	5.8	240	270	40	20.5	14.3	55	45	20.5	14.3	55	45
	R-70	70	100	40	9.6	13.7	55	45	13.7	13.7	55	45
	R-70	110	140	40	17.8	13.7	55	45	22.5	13.7	55	45
	R-70	240	270	40	22.5	13.7	55	45	22.5	13.7	55	45
FIS A M 16	5.8	80	120	60	11.7	23.5	65	50	16.8	26.9	65	50
	5.8	125	170	60	22.9	26.9	65	50	32.7	26.9	65	50
	5.8	320	360	60	37.6	26.9	65	50	37.6	26.9	65	50
	R-70	80	120	60	11.7	23.5	65	50	16.8	25.2	65	50
	R-70	125	170	60	22.9	25.2	65	50	32.7	25.2	65	50
	R-70	320	360	60	42.0	25.2	65	50	42.0	25.2	65	50
FIS A M 20	5.8	90	140	120	14.0	28.0	85	55	20.0	40.0	85	55
	5.8	170	220	120	36.3	42.3	85	55	51.9	42.3	85	55
	5.8	400	450	120	58.6	42.3	85	55	58.6	42.3	85	55
	R-70	90	140	120	14.0	28.0	85	55	20.0	39.4	85	55
	R-70	170	220	120	36.3	39.4	85	55	51.9	39.4	85	55
	R-70	400	450	120	65.7	39.4	85	55	65.7	39.4	85	55
FIS A M 24	5.8	96	160	150	15.4	30.8	105	60	22.0	44.1	105	60
	5.8	210	270	150	49.9	60.6	105	60	71.3	60.6	105	60
	5.8	480	540	150	84.3	60.6	105	60	84.3	60.6	105	60
	R-70	96	160	150	15.4	30.8	105	60	22.0	44.1	105	60
	R-70	210	270	150	49.9	56.8	105	60	71.3	56.8	105	60
	R-70	480	540	150	94.3	56.8	105	60	97.3	56.8	105	60
FIS A M 30	5.8	120	190	300	21.6	43.1	140	80	30.8	61.6	140	80
	5.8	280	350	300	76.8	96.0	140	80	109.8	96.0	140	80
	5.8	600	670	300	133.8	96.0	140	80	133.8	96.0	140	80
	R-70	120	190	300	21.6	43.1	140	80	30.8	61.6	140	80
	R-70	280	350	300	76.8	90.2	140	80	109.8	90.2	140	80
	R-70	600	670	300	150.1	90.2	140	80	150.1	90.2	140	80

¹⁾ Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of $\gamma_L = 1.4$ are considered. As a single anchor counts e.g. an anchor with a spacing $s \geq 3 \times h_{ef}$ and an edge distance $c \geq 1.5 \times h_{ef}$. Accurate data see ETA.

²⁾ The specified loads are valid for anchorages in dry and damp concrete. For temperatures in the anchoring substrate up to 50 °C (resp. short term up to 72 °C). Drill hole cleaning as per specification in the ETA. The factor Ψ_{sus} for sustained load was taken into account with 1.0.

³⁾ Further steel grades, versions and technical data see ETA, e.g. for dry internal conditions, galvanised steel (gvz); for damp interiors and for outdoor use, stainless steel (R).

⁴⁾ In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

Loads

Injection system FIS EM Plus with internal threaded anchor RG M I

Permissible loads of a single anchor^{1) 2)} in normal concrete of strength class C20/25.
For the design the complete current assessment ETA-17/0979 has to be considered.

Type	Screw material ³⁾	Effective anchorage depth h_{ef} [mm]	Minimum member thickness h_{min} [mm]	Maximum installation-torque $T_{inst,max}$ [Nm]	Cracked concrete				Non-cracked concrete			
					Permissible tension (N_{perm}) and shear loads (V_{perm}); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads				Permissible tension (N_{perm}) and shear loads (V_{perm}); minimum spacing (s_{min}) and edge distances (c_{min}) with reduced loads			
					$N_{perm}^{4)}$ [kN]	$V_{perm}^{4)}$ [kN]	$s_{min}^{4)}$ [mm]	$c_{min}^{4)}$ [mm]	$N_{perm}^{4)}$ [kN]	$V_{perm}^{4)}$ [kN]	$s_{min}^{4)}$ [mm]	$c_{min}^{4)}$ [mm]
RG M8 I	5.8	90	120	10	9.0	5.3	55	55	9.0	5.3	55	55
	8.8	90	120	10	11.3	8.3	55	55	13.8	8.3	55	55
	R-70	90	120	10	9.9	5.9	55	55	9.9	5.9	55	55
RG M10 I	5.8	90	130	20	12.9	8.3	65	65	13.8	8.3	65	65
	8.8	90	130	20	12.9	13.3	65	65	20.0	13.3	65	65
	R-70	90	130	20	12.9	9.3	65	65	15.7	9.3	65	65
RG M12 I	5.8	125	170	40	20.2	12.1	75	75	20.5	12.1	75	75
	8.8	125	170	40	20.2	19.3	75	75	32.4	19.3	75	75
	R-70	125	170	40	20.2	13.5	75	75	22.5	13.5	75	75
RG M16 I	5.8	160	210	80	33.2	22.4	95	95	37.6	22.4	95	95
	8.8	160	210	80	33.2	30.9	95	95	47.4	30.9	95	95
	R-70	160	210	80	33.2	25.1	95	95	42.0	25.1	95	95
RG M20 I	5.8	200	260	120	46.4	35.4	125	125	58.6	35.4	125	125
	8.8	200	260	120	46.4	51.4	125	125	66.3	51.4	125	125
	R-70	200	260	120	46.4	39.4	125	125	66.7	39.4	125	125

¹⁾ Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of $\gamma_L = 1.4$ are considered. As a single anchor counts e.g. an anchor with a spacing $s \geq 3 \times h_{ef}$ and an edge distance $c \geq 1.5 \times h_{ef}$. Accurate data see ETA.

²⁾ The specified loads are valid for anchorages in dry and damp concrete. For temperatures in the anchoring substrate up to 50 °C (resp. short term up to 72 °C). Drill hole cleaning as per specification in the ETA. The factor Ψ_{sul} for sustained load was taken into account with 1.0.

³⁾ Further steel grades, versions and technical data see ETA, e.g. for dry internal conditions, galvanised steel (gvz); for damp interiors and for outdoor use, stainless steel (R).

⁴⁾ In the case of combinations of tension and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

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